

PROMO


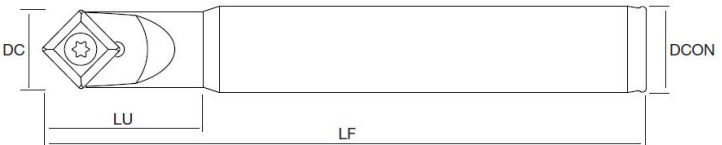

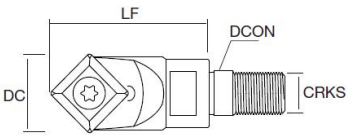
SPOTDRILL

Multipurpose system



| SPOT11 | SPOTDRILL Multipurpose system | | | | ISO513 | COATED | | | UNCOATED | | | | | | | | | | |
|------------------------|---------------------------------------|------|----------|--------|--|------------|-----------|-----------|------------|---|--|--|--|--|--|--|--|--|--|
| | Size | IC | S | D1 | | HC-ISOP | HC-ISOM | HC-ISOK | HW-ISON | | | | | | | | | | |
| | 11 | 11 | 3.97 | 2.2 | P | 100 220 | | | | | | | | | | | | | |
| | | | | | M | | 60 140 | | | | | | | | | | | | |
| | | | | | K | | | 80 180 | | | | | | | | | | | |
| | | | | | N | | | | 150 300 | | | | | | | | | | |
| | | | | | S | | | | | | | | | | | | | | |
| | | | | | H | | | | | | | | | | | | | | |
| GRADE APPLICATION AREA | Light cut, stable machining | | | | + Hardness - Toughness | | | | | | | | | | | | | | |
| main application | Variable condition, general machining | | | | | | | | | | | | | | | | | | |
| applicable | Heavy cut, unstable machining | | | | | | | | | | | | | | | | | | |
| GENERAL | GP P M K | SPOT | 11R03-GP | RE 0.3 | f_n ▶ 0.04 0.07 0.10 f_n ▶ 0.08 0.15 0.22 | ● | ● | ● | | | | | | | | | | | |
| | | | 11R08-GP | RE 0.8 | f_n ▶ 0.04 0.07 0.10 f_n ▶ 0.08 0.15 0.22 | ● | ● | ● | | | | | | | | | | | |
| ALUMINIUM | AL N | | 11R04-AL | RE 0.4 | f_n ▶ 0.06 0.09 0.12 f_n ▶ 0.14 0.22 0.30 | | | | | ● | | | | | | | | | |
| | | | 11R08-AL | RE 0.8 | f_n ▶ 0.06 0.09 0.12 f_n ▶ 0.14 0.22 0.30 | | | | | ● | | | | | | | | | |

● stock standard ▶ feed rate for chamfering

| <p>CYLINDRICAL</p>  |  | | | | | | | | |
|---|---|----------|----|------|------|---------|------|---------|------|
| <p>SCREW-IN</p>  |  | | | | | | | | |
| <p>SPOT DRILL Multipurpose system</p> | <table border="1"> <thead> <tr> <th>DC (DCX)</th> <th>Z</th> <th>DCON</th> <th>LF</th> <th>LU</th> <th>CRKS</th> <th>WT (Kg)</th> <th>MIID</th> </tr> </thead> </table> | DC (DCX) | Z | DCON | LF | LU | CRKS | WT (Kg) | MIID |
| DC (DCX) | Z | DCON | LF | LU | CRKS | WT (Kg) | MIID | | |

| | CYLINDRICAL | SCREW IN |
|---------|--------------|--------------|
| NT-SPOT | D14-S16-L100 | D14-M08-L052 |
| | ● | ● |
| | 15.4 (14) | 15.4 (14) |
| | 1 | 1 |
| | 16 | 8.5 |
| | 100 | 35 |
| | 30 | - |
| | - | M8 |
| | 0,13 | 0,03 |
| | SPOT11 | SPOT11 |

● stock standard DCX = maximum cutting diameter



KIT-SPOTDRILL
 1x NT-SPOT D14-S16-L100
 2x SPOT11R08-GP HC-ISO P
 2x SPOT11R08-GP HC-ISO M

€ 70,00

| | SCREW | WRENCH |
|--------------------|---|---|
| INSERT SIZE |  |  |
| 11 | NT-ST063 torque 3.5 Nm | NT-FTB15 |

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